

Notice of Allowability	Application No.	Applicant(s)	
	10/713,384	KRAUS ET AL.	
	Examiner Debra Wolfe	Art Unit 3725	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address--

All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. **THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS.** This application is subject to withdrawal from issue at the initiative of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308.

1. This communication is responsive to November 14, 2003.
2. The allowed claim(s) is/are 1-18.
3. Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
 - a) All
 - b) Some*
 - c) None
 of the:
 1. Certified copies of the priority documents have been received.
 2. Certified copies of the priority documents have been received in Application No. _____.
 3. Copies of the certified copies of the priority documents have been received in this national stage application from the International Bureau (PCT Rule 17.2(a)).

* Certified copies not received: _____.

Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application.
THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.

4. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.
5. CORRECTED DRAWINGS (as "replacement sheets") must be submitted.
 - (a) including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached
 - 1) hereto or 2) to Paper No./Mail Date _____.
 - (b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date _____.

Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d).
6. DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.

Attachment(s)

1. Notice of References Cited (PTO-892)
2. Notice of Draftsperson's Patent Drawing Review (PTO-948)
3. Information Disclosure Statements (PTO-1449 or PTO/SB/08),
Paper No./Mail Date 11/14/2003
4. Examiner's Comment Regarding Requirement for Deposit
of Biological Material
5. Notice of Informal Patent Application (PTO-152)
6. Interview Summary (PTO-413),
Paper No./Mail Date _____.
7. Examiner's Amendment/Comment
8. Examiner's Statement of Reasons for Allowance
9. Other _____.



NOTICE OF ALLOWABILITY

Allowable Subject Matter

1. It is the opinion of the examiner that the art of record (considered as a whole) neither anticipates nor renders obvious a flange corner forming apparatus comprising “a wedge movable between the workpiece and said die corner” and “locating between said die and said workpiece flange a wedge having a configuration approximating the contour desired for the corner of the flange of said workpiece, said wedge supporting said corner of said flange during said movement of said forming roll” in combination with the rest of the claimed limitations set forth in the independent claims 1 and 13.

Further searching by the examiner yielded additional prior art as follows:

2. Hametner (U.S. Patent # 6,715,329 B1) discloses a method and device for forming a corner limited on three sides, from a plate-shaped material with an even surface having a die (multi-cornered plate type tool 16) with a planar upper surface (top face 30) where a workpiece (box-shaped component 2) may be supported and side surfaces (side face 34) intersecting at a flange forming corner (corner region 10); a workpiece clamping means (clamping device 62); a forming roll (roller system 42); a wedge (50) that slides towards the workpiece (box-shaped component 2) and die (tool 16); and means for moving the clamping means, forming roll, and wedge (drive mechanism for clamping device 64, drive system for roller system 46, adjusting drive for wedge 58).

3. However the above cited prior art fails to disclose a wedge that is “movable between the workpiece and said die corner” and a wedge having a “configuration approximating the contour desired for the corner of the flange of said workpiece, said wedge supporting said corner of said



flange during said movement of said forming roll." Therefore, it is concluded that independent claims 1 and 13 and all dependent claims of the present invention are allowable over the prior art.

4. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Debra Wolfe whose telephone number is (571) 272-1904. The examiner can normally be reached Monday - Thursday 6am - 3:30pm with alternating Fridays 6am -2:30pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Derris Banks can be reached at (571) 272-4419. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Debra Wolfe
Examiner
Art Unit 3725


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